

193, FLEX

This odorless, low viscosity formula is popular when you want a product with some flex or give to it. It is mixed 1 part 'A' side to 2 parts 'B' side. Although it is not water clear it can be pigmented to a true solid color or a see-through effect.

193, Flex

2 minute gel time

+/- 50D shore hardness

35-543, TRANSLUCENT

This odorless, low viscosity, hard formula works well for projects that require a true, bright color.

35-543, Translucent

2 minute gel time

+/- 70D shore hardness

Q-28, HI-TEMP

This hard, strong, formula has a slightly higher viscosity and is fast setting. It works well for projects that require high temperatures.

Q-28, Hi-temp

1 minute gel time

+/- 80D shore hardness

Most **MODEL-CAST** formulas are mixed one to one by volume. Some special formulas are mixed one to two by volume. The ratio instructions are indicated on the product label. Gel times are approximate and based on a working temperature at or above 70 degrees F. Reseal containers immediately to avoid exposure to air and moisture. **MODEL-CAST** can be pigmented and painted. Use a non-water based paint or primer to seal before painting. Fillers can be used to increase or decrease weight of finished parts. We recommend using RTV silicone rubber mold material with a release agent or barrier coat to prolong mold life. **MODEL-CAST** can be used with latex, polyurethane, polyethylene, fiberglass or other mold materials if a suitable release agent is used.

Material Safety Data Sheets are provided with every shipment. Please read pages one to four of our brochure and follow all instructions and guidelines provided.