## Glenmarc Industries Inc. 2001 S. Blue Island Ave Chicago IL 60608

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03/01/2006 Material Safety Data Sheet	
SECTION 1	
MANUFACTURER: Glenmarc Industries Inc. 2001 S. Blue Island Ave. Chicago IL 60608 Product Description: Part B Epoxy Hardener PRODUCT NAME: <b>GEH4002</b>	Emergency Phone: 800-255-3924 Chemtel Non-emergency Phone: 800-323-5350
HAZARD RATINGS:	Fire: 1 Health: 2 Reactivity: 0
Flash Point: 175F Method Used: TOC	Reactivity. 0
CHEMICAL FAMILY: Safety Adducted Amine	FORMULA: proprietary
SECTION 2 Hazardous Ingredients %(optional) CAS# Plastic Material Liquid 140-31-8 Key:Limits have not been established SECTION 3 Liquid is slightly irritating to skin and extremely irritati amounts of polyamines which could produce skin and	
ANSI classification: 2	
SECTION 4 Occupational exposure limits	
OSHA: not established ACGIH Threshold : not established	
SECTION 5 Emergency and First Aide Procedures_	
Eye Contact: Flush with water for 15 minutes while he Skin Contact: Wash with soap and water. Remove c Reuse until cleaned. If persistent irri	ontaminated clothing and shoes. Do not

Inhalation: Remove to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not Breathing. Contact physician.

If ingested and vomiting has not occurred, emesis should be induced with medical supervision. Keep head below hips to prevent aspiration. If symptoms such as loss of gag reflex, convulsions or unconsciousness occur before emesis, gastric lavage using a cuffed endotracheal tube should be considered.

SECTION 6 Physical Data\_

Appearance and Odor: Liquid with moderate amine odor Boiling Point: 239F Melting Point: n/a Vapor Pressure: 0.05 mm Hg Specific Gravity: 0.984 @20/20C (H2O=1) Solubility in Water: Appreciable Vapor Density @ 20C : 4.5 % Volatiles per Volume: 0% % Solid by weight (%) : 100% 8.08 lbs/gallon

SECTION 7 Fire and Explosion Hazards\_\_\_\_

Flammable limits/%Volume in Air : LEL/UEL Not established

Extinguishing Media: CO2, dry chemicals, water fog

Special Fire Fighting Procedures and Precautions: Do not enter confined fire space without proper protective equipment including a NIOSH approved self-contained breathing apparatus. Cool exposed containers with water spray.

Unusual Fire and Explosion Hazards:

May produce hazardous fumes or decomposition byproducts.

SECTION 8 Reactivity\_\_\_\_\_

Stability: Stable Hazardous Polymerization: will not occur

Conditions and Materials to avoid:

Avoid contact with strong oxidizing agents, epoxy resins and amine mixtures when hot. Contact with large masses of epoxy resins generates large quantities of heat due to exothermic reaction.

Hazardous Decomposition Products: N/A

SECTION 9 Employee Protection\_\_\_\_\_

Respiratory protection:

Applied or exothermic heat may resulting release of free polyamines. In such cases, use a NIOSH-approved respirator as required to prevent over-exposure. In accord with 29 CFR 1910.134, use either an atmosphere supplying respirator or an air-purifying respirator for organic vapors.

Protective clothing:

Wear impervious gloves and protective clothing as required to prevent skin contact. Wear chemical goggles to prevent eye contact.

Additional Preventive Measures:

Ventilation is required for mixing, application, and curing operations to control vapor concentrations, particularly for processes involving heat. Eye wash fountains should be available for emergency use.

SECTION 10 Environmental Protection\_\_\_\_\_ Spill or leak procedures: Use cautious judgment when cleaning up large spills. Dike and contain with absorbent materials. Flush area with water spray to remove residue. Dispose of flush legally.

Small spills: Take up with an absorbent material and dispose of properly.

Waste disposal: Place in appropriate disposal facility incompliance with local regulations.

This product does not contain any ingredients subject to the reporting requirements of Section 313 Title III, Part 372

SECTION 11 Special Precautions\_\_\_\_\_\_\_ Keep container tightly closed. Store in cool, dry place. Wash with soap and water before eating, drinking, smoking or using toilet facilities. Launder contaminated clothing before reuse.

SECTION 12 Transportation Requirements\_\_\_\_\_\_ Not regulated by D.O.T.

SECTION 13 Supplementary Health /Regulatory Information\_\_\_\_\_\_ Not listed as carcinogen with IARC, NTP, OSHA, ACGIH, or Other. Not carcinogenic or potentially carcinogenic.

OSHA permissible limits: OSHA limits have not been established for this product. ACGIH threshold limits: ACGIH limits have not been established for this product.

The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Additionally, vendor assumes no responsibility for injury to vendee or third persons proximately caused by abnormal use of the material even if reasonable safety procedures are followed. Furthermore, vendee assumes the risk to his use of the material.